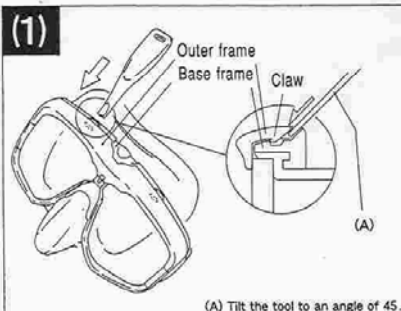
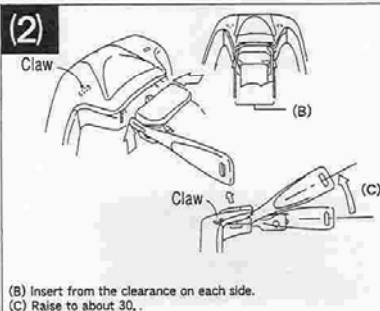


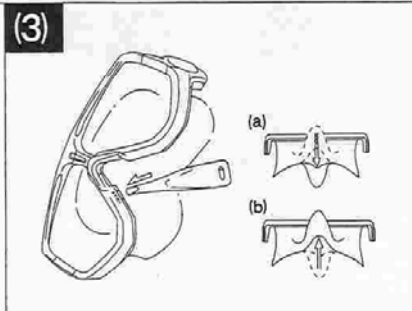
How to Replace the M-20 Lenses



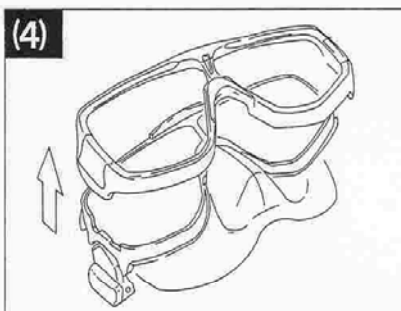
(A) Tilt the tool to an angle of 45.



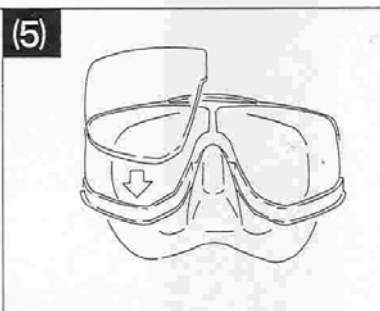
(B) Insert from the clearance on each side.
(C) Raise to about 30.



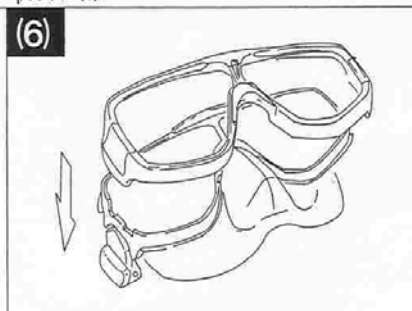
In order to facilitate replacement work, first push in the nose part of the silicone rubber skirt to the rear with the fingers (a). Next, insert the lens replacement tool into the groove in the base frame at the side of the nose part, then push up the two claws at each of the left and right sides of the outer frame (total of four claws). Next, while keeping the claws up, push back the nose part of the silicone rubber skirt to its original position (b).



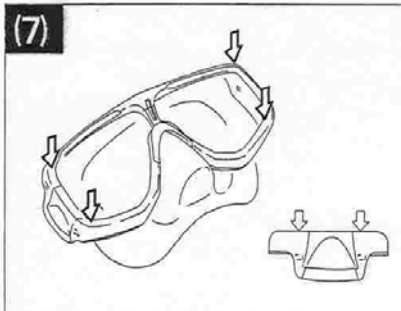
Once you have pushed up all ten claws on the outer frame as described above, pull up the outer frame in the direction of the arrow and remove it. Next, in that condition, hold the base frame firmly, then push up one of the lenses to be replaced from the inside of the goggles. If you allow the parts to separate, it will be difficult to reassemble them, and also water will be liable to get inside the goggles, so hold the base frame firmly, and as far as possible maintain the condition in which the lens was removed.



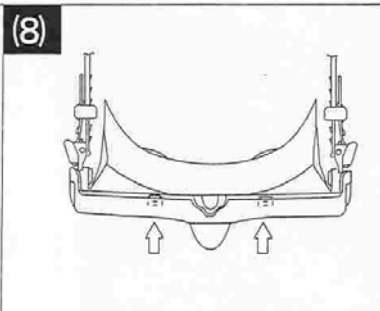
While firmly holding the base frame, install a prescription lens so that it fits into the outer periphery of the silicone rubber skirt, taking care that the outer edge of the silicone rubber skirt does not curl or break. Likewise, replace the other lens with a prescription lens.



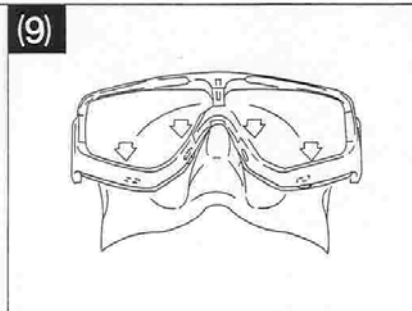
Fit the outer frame over the base frame, taking care that the prescription lenses do not rise and the seal face does not become deformed.



Carefully check the prescription lenses and the seal faces once again, then push in the outer frame until the two claws at each of the left and right sides of the outer frame that you removed in (2) (total of four claws) snap into place.



Likewise, push in the outer frame so that the two claws at the top of the outer frame that you removed in (1) snap into place.



Finally, push in the outer frame so that the four claws of the outer frame in the vicinity of the nose part fit into place. Confirm that all ten claws of the outer frame are securely in place, and that there is no clearance between the lens frame and the base frame. This completes the lens replacement procedure.